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Specifications

TFT-LCDmodule

Model No: QY24048FOG-00

Customer name:

The project name:

For Customer's Acceptance	
Approved by	Comment

	Signature	Date
Prepared by		
Checked by		
Approved by		

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1 General Description

QY24048FOG-00 is a transmissive type a-Si TFT-LCD (amorphous silicon thin film transistor liquid crystal display) module, which is composed of a TFT-LCD panel, a driver circuit a backlight unit, The panel size is 2.4inch and thresolution is 240x320. High image quality a-Si TFT LCD module. Partial-screen display function is available. Sleep and Stand-by modes are available for power saving.

1.1 Features

No	Item	Specification	Remark
1	Display Mode	High Resolution & Wide View	
2	Screen Size	2.4inch (diagonal)	
3	Resolution	240XRGBX320	
4	Color Number	262K TFT	
5	Color Arrangement	RGB-stripe	
6	Driver IC	ILI9341V	
7	Back Light	无	
8	Viewing Direction	12	
9	Interface	RGB18BIT	
10	Surface Treatment	UV Cut	
11	touch panel	N/A	

1.2 Application

- ◆ Mobile phone.
- ◆ Portable multimedia device.

2 Outline Dimension

The mechanical detail is shown in Fig. 1 and summarized in Table 1 below.

Parameter	Specifications	Unit
Outline dimensions	40.58 x56.96 x 1.14+-0.1(D) (TFT,no include FPC)	mm
Active area	36.72(W) x48.96(H)	mm
Resolution	240XRGBX320 dots	-
Dot size	0.153x0.153	mm
Luminance value		cd/m ²

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3 Electrical Characteristics

3.1 TFT-LCD Module

Item	Symbol	Unit	Condition	Min.	Typ.	Max.	Note
Power and Operation Voltage							
Analog Operating Voltage	VCI	V	Operating voltage	2.5	2.8	3.3	Note2
Logic Operating Voltage	VDDI	V	I/O supply voltage	1.65	2.8	3.3	Note2
Digital Operating voltage	VCORE	V	Digital supply voltage	-	1.5	-	Note2
Gate Driver High Voltage	VGH	V	-	12.0	-	21.0	Note3
Gate Driver Low Voltage	VGL	V	-	-12.5	-	-7.0	Note3
Driver Supply Voltage	-	V	[VGH-VGL]	-	-	32	Note3
Input and Output							
Logic High Level Input Voltage	VIH	V	-	0.7*VDDI	-	VDDI	Note1,2,3
Logic Low Level Input Voltage	VIL	V	-	VSS	-	0.3*VDDI	Note1,2,3
Logic High Level Output Voltage	VOH	V	IOL=-1.0mA	0.8*VDDI	-	VDDI	Note1,2,3
Logic Low Level Output Voltage	VOL	V	IOL=1.0mA	VSS	-	0.2*VDDI	Note1,2,3
Logic High Level Input Current	IIH	uA	-	-	-	1	Note1,2,3
Logic Low Level input Current	IIL	uA	-	-1	-	-	Note1,2,3
Logic Input Leakage Current	ILEA	uA	VIN=VDDI or VSS	-0.1	-	+0.1	Note1,2,3

Note 1: VDDI=1.65 to 3.3V, VCI=2.5 to 3.3V, AGND=VSS=0V, Ta=-30 to 70 (to +85 no damage) °C.

Note2: Please supply digital VDDI voltage equal or less than analog VCI voltage.

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5 TFT-LCM Interface Specification

Pin No.	Symbol	Functional	Notes
1	GND	Power Ground	
2	VCC	Power supply	
3	RESET	The external reset input	
4~21	DB17-DB0	Data interface	
22	VSYNC	Vertical sync	
23	HSYNC	Horizontal sync	
24	DE	Data enable signal	
25	PCLK	Serial data clock signal interface	
26	GND	Power Ground	
27	SDA	register select signal.	
28	SCL	A synchronous clock signal	
29	CS	chip select signal	
30	SDO	Serial data output pin used for the SPI Interface.	

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6 Description of Interface'Signal

6.1 RGB Interface Timing Characteristics

Table 24. (24/18/16-bit I/F, IOVCC = 1.65 to 3.30V, VCC = 2.60 to 3.30V)

Item	Symbol	Unit	Min	Typ	Max
VSYNC/HSYNC setup time	tSYNCS	ns	5	-	-
VSYNC/HSYNC hold time	tSYNCH	ns	5	-	-
DE setup time	tENS	ns	5	-	-
DE hold time	tENH	ns	5	-	-
PCLK "Low" level pulse width	PWDL	ns	10	-	-
PCLK "High" level pulse width	PWDH	ns	10	-	-
PCLK cycle time	tCYCD	ns	20	-	-
Data setup time	tPDS	ns	6	-	-
Date hold time	tPDH	ns	6	-	-
PCLK, VSYNC, HSYNC, DE rise/fall time	trgbr, trgbf	ns	-	-	13

6.2 DC Characteristics

Table 15. DC Characteristics

Item	Symbol	Unit	Test Condition	Min	Typ	Max	Notes
Input high voltage	V _{IH}	V	IOVCC = 1.65~3.3	0.8*IOVCC	-	IOVCC	
Input low voltage	V _{IL}	V	IOVCC = 1.65~3.3	-0.3	-	0.2*IOVCC	
Output high voltage (1) (DB17-0, SDO)	V _{OH1}	V	IOVCC = 1.65~3.3 IOH = 0.1mA	0.8*IOVCC	-	-	
Output low voltage (1) (DB17-0, SDO)	V _{OL1}	V	IOVCC = 1.65~3.3 IOL = 0.1mA	-	-	0.2*IOVCC	
I/O leakage current	I _{LI}	μA	Vin = 0~IOVCC	-1	-	1	
Current consumption during standby mode: (IOVCC - GND) + (VCC - GND)	I _{ST}	μA	IOVCC = VCC = VCI = 2.8V Ta = 25°C	-	1.4	10	

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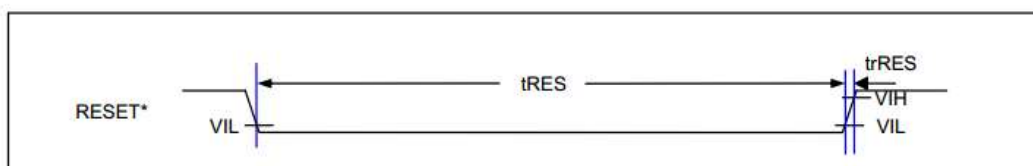
6.3 AC Characteristics

Item		Symbol	Unit	Min	Typ	Max
Serial clock cycle time	Write (received)	tSCYC	ns	20	-	-
	Read (transmitted)			100	-	-
Serial clock "High" level pulse width	Write (received)	tSCH	ns	10	-	-
	Read (transmitted)			50	-	-
Serial clock "Low" level pulse width	Write (received)	tSCL	ns	10	-	-
	Read (transmitted)			50	-	-
Serial clock rise/fall time		tscr, tscf	ns	-	-	20
Chip select setup time		tCSU	ns	20	-	-
Chip select hold time		tCH	ns	10	-	-
Serial input data setup time		tSISU	ns	5	-	-
Serial input data hold time		tSIH	ns	10	-	-
Serial output data setup time		tSOD	ns	80	-	150
Serial output data hold time		tSOH	ns	-	-	80

6.4 Reset Characteristics

Table 23. (Condition: IOVCC = 1.65 to 3.30V, VCC = 2.60 to 3.30V)

Item	Symbol	Unit	Min	Typ	Max
Reset "Low" level width	tRES	ms	1	-	-
Reset rise time	trRES	μs	-	-	10



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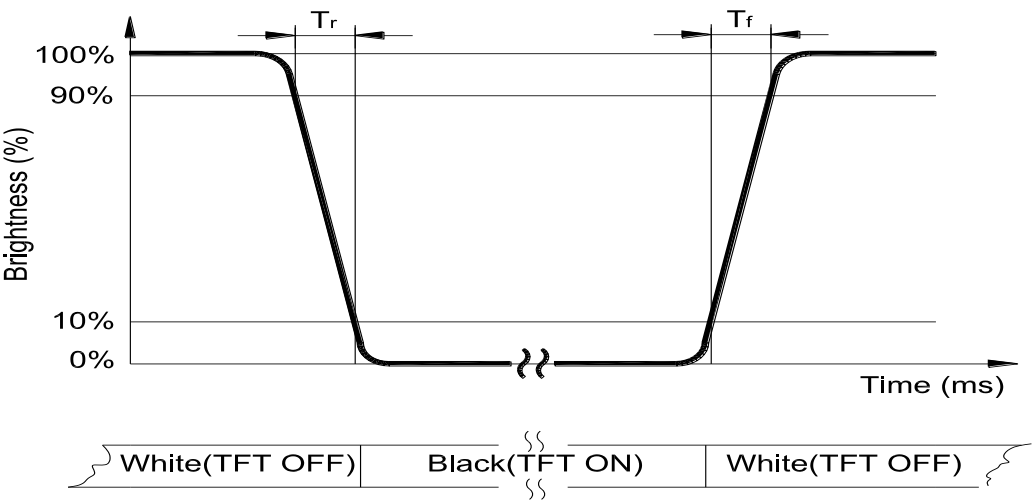
7. Optical Specification

4.0 OPTICAL CHARACTERISTICS

4.1 Optical specification

Optical Specification								
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Transmittance (without Polarizer)		T(%)	—	—	14.3	—	—	
Contrast Ratio		CR	$\theta=0$	400	500	—	—	(1)(2)
Response time	Rising	T _R	Normal viewing angle	—	4	8	msec	(1)(3)
	Falling	T _F		—	12	24		
				—				
Color gamut		S(%)			60		%	
Color chromaticity (CIE1931)	White	W _x		0.283	0.303	0.323		(1)(4) CF glass (C-light)
		W _y		0.305	0.325	0.345		
	Red	R _x		0.606	0.626	0.646		
		R _y		0.314	0.334	0.354		
	Green	G _x		0.257	0.277	0.297		
		G _y		0.529	0.549	0.569		
	Blue	B _x		0.122	0.142	0.162		
		B _y		0.102	0.122	0.142		
Viewing angle	Hor.	θ_L	CR>10	35	45	—		
		θ_R		35	45	—		
	Ver.	θ_U		35	45	—		
		θ_D		10	20	—		
		Optima View Direction		12 O'clock				

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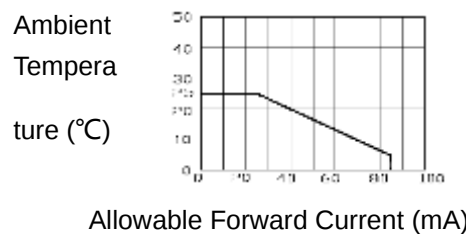


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8 Environment Absolute Maximum Ratings

Item	Symbol	Min	Max	Unit	Remark
Operation temperature range	Top	-20	70	°C	Ambient
Storage temperature range	Tst	-30	80	°C	Ambient

- Corrosive gas environment is not acceptable.
- TFT-LCD color will change slightly depending on environment temperature. This phenomenon is reversible. Current reduction rate of LED backlight is according to the graph indicated below:



9 Reliability Test Items

Item	Test Condition		Criterion
High Temperature Storage	80 °C, 240 hrs		There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.
Low Temperature Storage	-30 °C, 240 hrs		
High Temp. & High Humidity Storage	50 °C, 90% RH, 240 hrs		
Vibration Test (Non-operating)	Freq.:10~55~10 Hz, Amp.:1.5mm 1 hr for each direction of X, Y, Z		
Electrostatic Discharge Test (Non-operating)	Terminals	150 pF, 0 Ω, ±300 V, Contact	
	Panel	150 pF, 330 Ω, ±8 KV, Air	
Thermal Shock (Static)	-30°C, 30 min /80°C, 30 min, 20 cycles		
High Temperature Operation	70 °C, 240 hrs		
Low temperature Operation	-30 °C, 240 hrs		
High Temperature & High Humidity (Operating)	50 °C, 90% RH, 240 hrs		
FPC Peeling Strength Test	Pull speed: 50 mm/min, +90°,		> 400gf/cm

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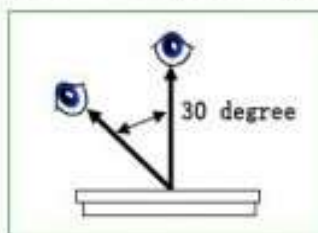
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10 Inspection Standard

This standard apply to TFT module specification.

1. Inspection condition:

Under daylight lamp 20~40W, product distance inspector'eye 30cm.incline degree 30° .



2. Inspection standard

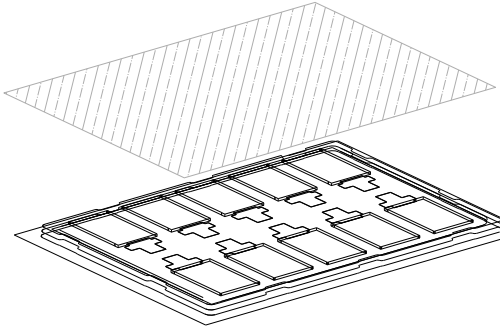
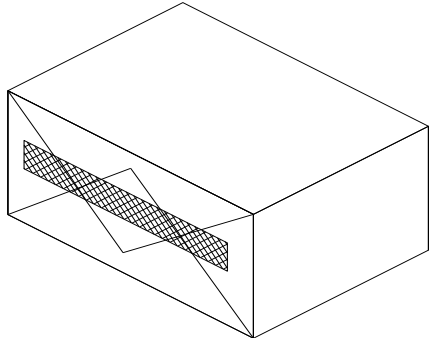
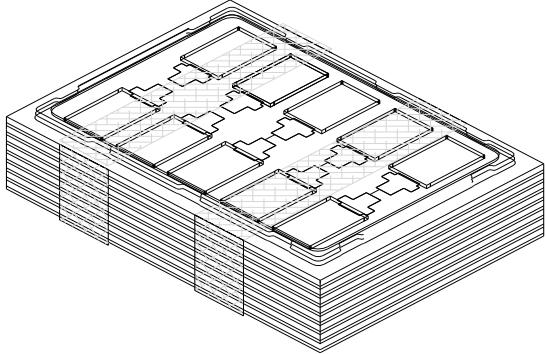
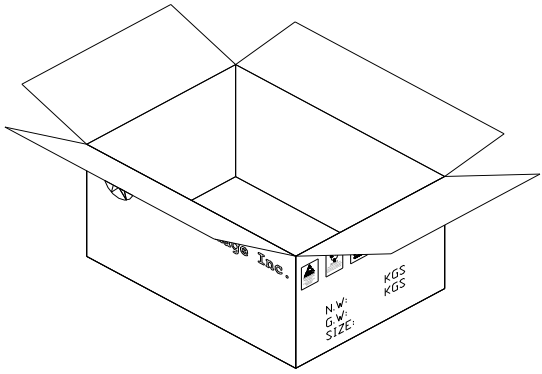
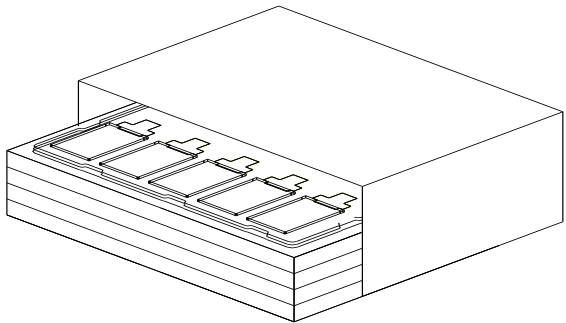
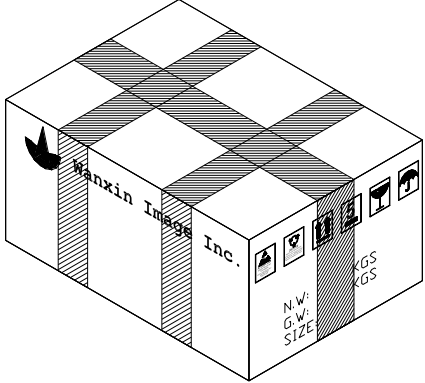
NO.	Item	Inspection standard	Rate															
2.1	Dot	Case of Dot defect is below ① Bright Dot (whit spot) : "0" ② Dark Dot (black spot) : "0" (In case of Dark Dot on Main TFT LCD) - NG if there's full Dot defect. - Damaged less than the size of sub-pixel is not counted as defect - Dots darker than the size of sub-pixel are not defined as bright dot defect <table><tr><th>area size (mm)</th><th>Acceptable number</th></tr><tr><td>$\Phi \leq 0.10$</td><td>ignore</td></tr><tr><td>$0.10 < \Phi \leq 0.15$</td><td>3</td></tr><tr><td>$0.15 < \Phi \leq 0.20$</td><td>2</td></tr><tr><td>$0.25 < \Phi \leq 0.25$</td><td>1</td></tr><tr><td>$0.25 < \Phi$</td><td>0</td></tr></table>	area size (mm)	Acceptable number	$\Phi \leq 0.10$	ignore	$0.10 < \Phi \leq 0.15$	3	$0.15 < \Phi \leq 0.20$	2	$0.25 < \Phi \leq 0.25$	1	$0.25 < \Phi$	0	minor			
area size (mm)	Acceptable number																	
$\Phi \leq 0.10$	ignore																	
$0.10 < \Phi \leq 0.15$	3																	
$0.15 < \Phi \leq 0.20$	2																	
$0.25 < \Phi \leq 0.25$	1																	
$0.25 < \Phi$	0																	
2.2	line	<table><tr><th colspan="2">Size (mm)</th><th>Acceptable number</th></tr><tr><td>ignore</td><td>$W \leq 0.03$</td><td>ignore</td></tr><tr><td>$L \leq 4.0$</td><td>$0.03 < W \leq 0.04$</td><td>2</td></tr><tr><td>$L \leq 4.0$</td><td>$0.04 < W \leq 0.05$</td><td>1</td></tr><tr><td></td><td>$0.05 < W$</td><td>Treat with dot non-conformance</td></tr></table>	Size (mm)		Acceptable number	ignore	$W \leq 0.03$	ignore	$L \leq 4.0$	$0.03 < W \leq 0.04$	2	$L \leq 4.0$	$0.04 < W \leq 0.05$	1		$0.05 < W$	Treat with dot non-conformance	
Size (mm)		Acceptable number																
ignore	$W \leq 0.03$	ignore																
$L \leq 4.0$	$0.03 < W \leq 0.04$	2																
$L \leq 4.0$	$0.04 < W \leq 0.05$	1																
	$0.05 < W$	Treat with dot non-conformance																

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11 Package

1 	4 
10 pcs per tray + 1 cover (EPE)	Packing bag
2 	5 
15 trays + 1 dummy tray = 150 ps	Putting bag into carton Protected by 2 pieces of cushion EPE sheet
3 	6 
Putting trays into anti-electrostatic bag	Packing carton with sealing tape

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	Carton outline size: 400×295×145 (mm)
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12 Precautions

Please pay attentions to the followings as using the LCD module.

12.1 Handling

- (a) Do not apply strong mechanical stress like drop, shock or any force to LCD module. It may cause improper operation, even damage.
- (b) Because the polarizer is very fragile and easy to be damaged, do not hit, press or rub the display surface with hard materials.
- (c) Do not put heavy or hard material on the display surface, and do not stack LCD modules.
- (d) If the display surface is dirty, please wipe the surface softly with cotton swab or clean cloth.
- (e) Avoid using Ketone type materials (e.g. Acetone), Toluene, Ethyl acid or Methyl chloride to clean the display surface. It might damage the touch panel surface permanently. The recommended solvents are water and Isopropyl alcohol.
- (f) Wipe off water droplets or oil immediately.
- (g) Protect the LCD module from ESD. It will damage the LSI and the electronic circuit.
- (h) Do not touch the output pins directly with bare hands.
- (i) Do not disassemble the LCD module.
- (j) Do not lift the FPC of Touch Panel.

12.2 Storage

- (a) Do not leave the LCD modules in high temperature, especially in high humidity for a long time.
- (b) Do not expose the LCD modules to sunlight directly.
- (c) The liquid crystal is deteriorated by ultraviolet. Do not leave it in strong

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ultraviolet ray for a long time.

- (d) Avoid condensation of water. It may cause improper operation.
- (e) Please stack only up to the number stated on carton box for storage and transportation. Excessive weight will cause deformation and damage of carton box.

12.3Operation

- (a) When mounting or dismounting the LCD modules, turn the power off.
- (b) Protect the LCD modules from electric shock.
- (c) The Driver IC control algorithms stated above should always obeyed to avoid damaging the LSI and electronic circuit.
- (d) Be careful to avoid mixing up the polarity of power supply for backlight.
- (e) Absolute maximum rating specified above has to be always kept in any case. Exceeding it may cause non-recoverable damage of electronic components or, nevertheless, burning.
- (f) When a static image is displayed for a long time, remnant image is likely to occur.
- (g) Be sure to avoid bending the FPC to an acute shape, it might break FPC.
- (h) Most of the touch screens have air vent to equalize the inside air pressure to the outside one. The air vent must be open and liquid contact must be avoided as the liquid may be absorbed if the liquid is accumulated near the air vent.
- (i) For the fragility of ITO film, it should avoid to use too tapering pen as the input material.

12.4Touch Panel Mounting Notes

- (a) If a cushion is used between bezel/housing and film must be choose as free as enough to absorb the expansion and contraction to avoid the distortion of film.
- (b) The cushion must be placed out of the Viewing Area.
- (c) Bezel/Housing edge must be posited between Key Area and Viewing Area. The edge enters the Key Area may cause unexpected input if the gap is too narrow or foreign particles like dusts exist between Bezel/Housing and ITO film.

